

Fig. 1

PROCESS FLOW CHART FOR THE MANUFACTURE OF
ALENDRONATE SODIUM TABLETS 35mg and 70mg

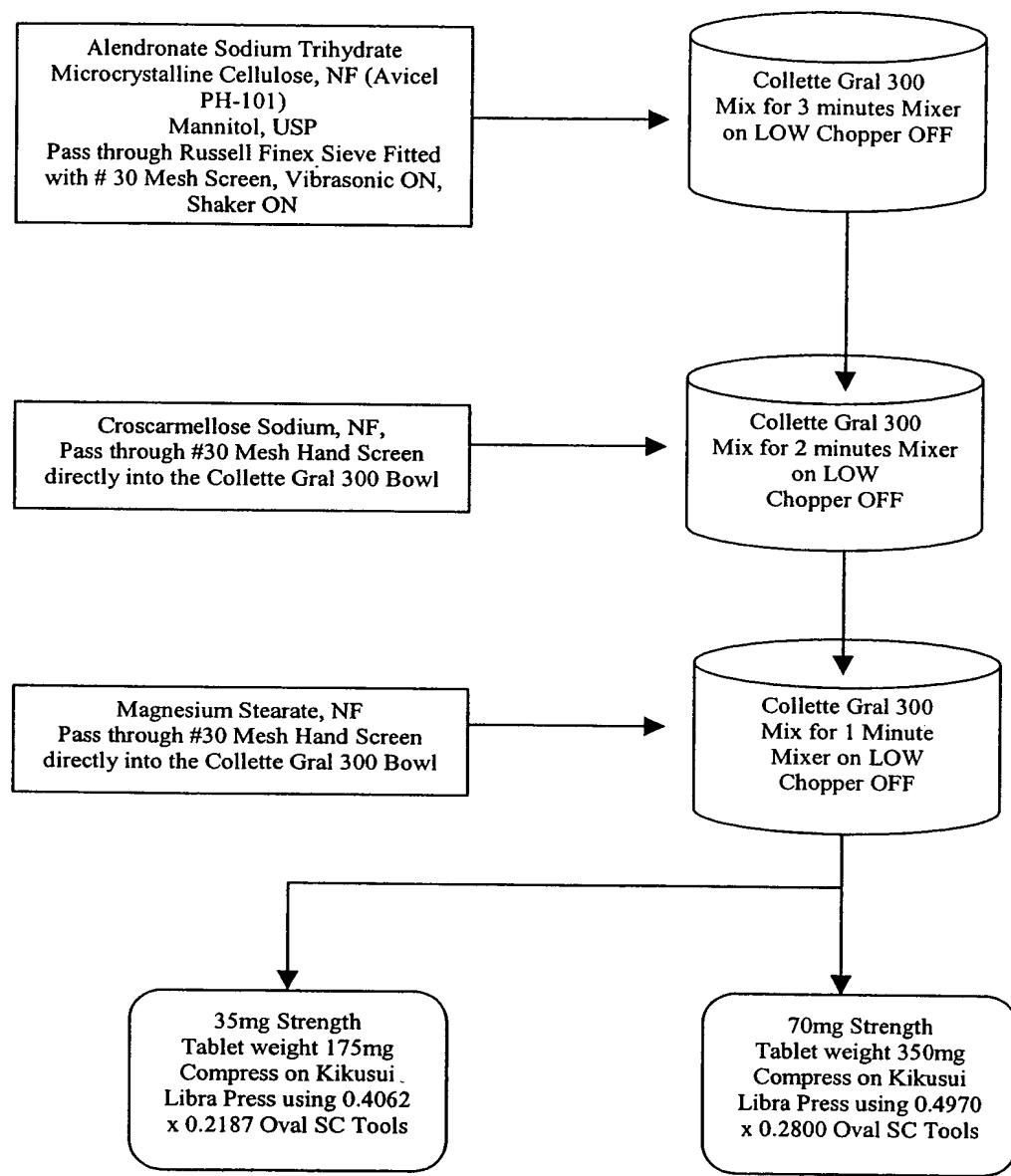


Fig. 2

**Comparative Dissolution Profile for
Alendronate Sodium Tablets, 10 mg
in Water**

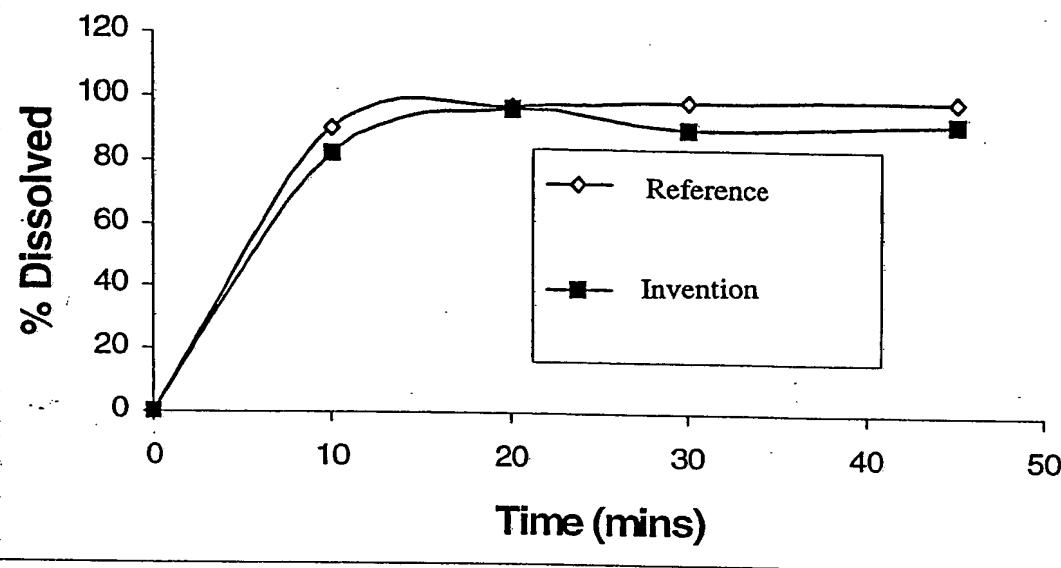


Fig. 3

**Comparative Dissolution Profile for
Alendronate Sodium tablets, 40 mg
in water**

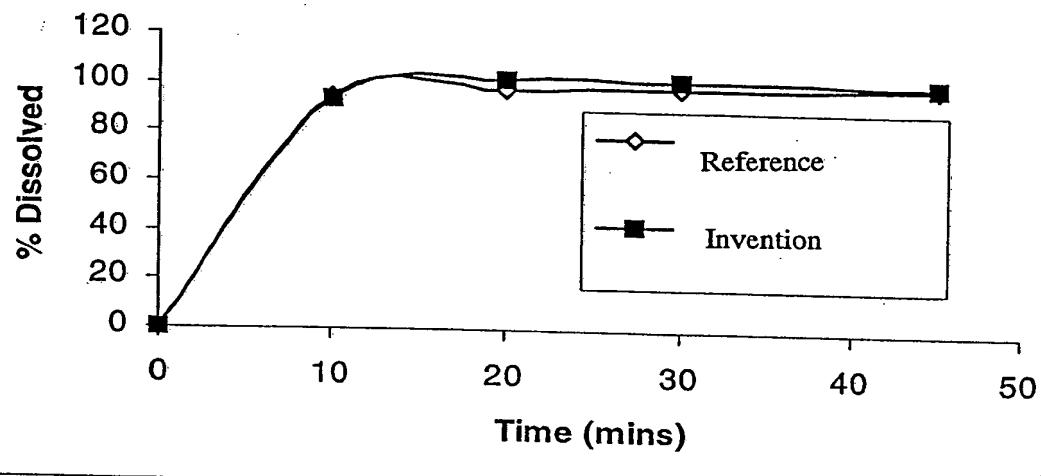


Fig. 4

Comparative Dissolution Profiles of Alendronate Sodium
Tablets 35mg in Water

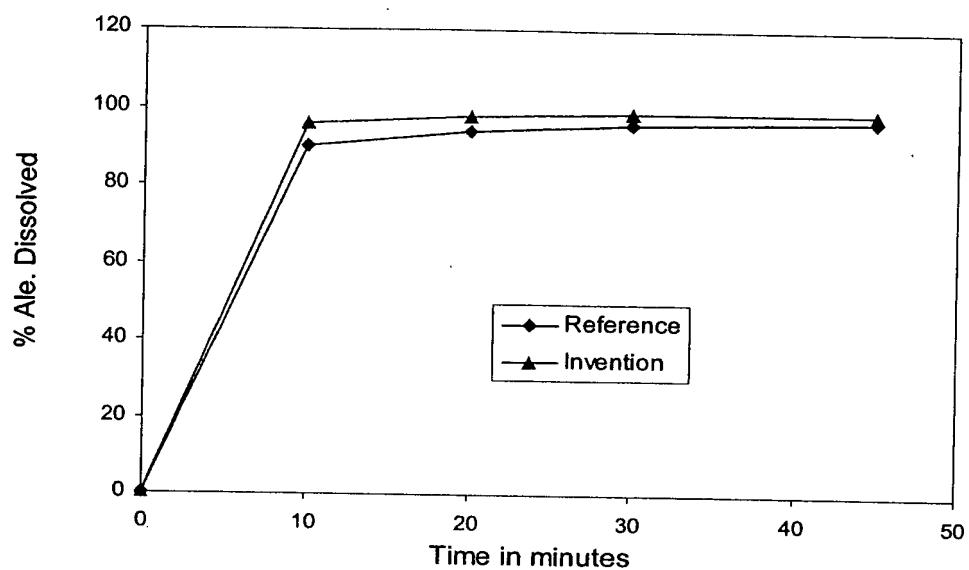


Fig. 5

Comparative Dissolution Profiles for Alendronate Sodium
Tablets 70mg in Water

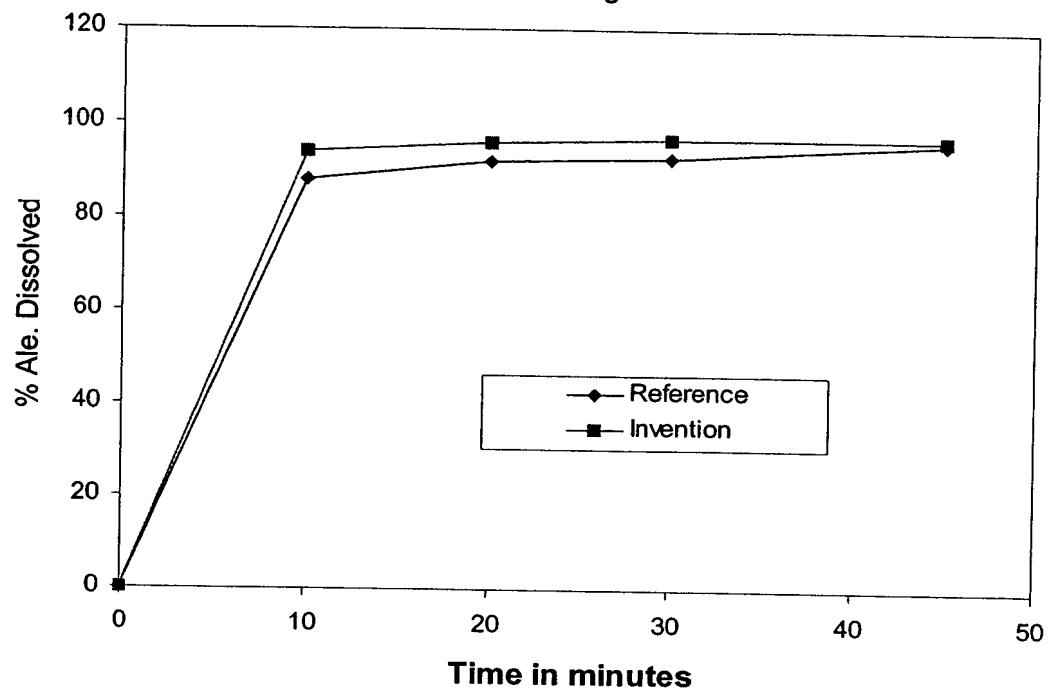


Fig. 6